

Receiving Report

Date: 8/7/14

Batch No: M108595

Supplier: THYSENKORP

Dart P/O: 6677

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 100% N/A ☐
 Work Order 1060715 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 08/07/15
 Date: 08/07/15
 Received/Costing: 8371
 Initial: CE

Location

Dart Aerospace Ltd

Receiving Slip

Date
Jul 15, 2008

Page
1

Receipt Number
RCP00008371

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Purchase From:

Thyssenkrupp Materials CA Ltd
O/A VPK Metal
c/o T27540
PO Box 4275, Postal Station "A"
Toronto, ON M5W 5V8
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-COP001	PO00006677

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M174B1250X0200	17-4 SS Bar MINIMUM ULTIMATE TENSILE STRENGTH = 150KSI MINIMUM YIELD TENSILE STRENGTH = 100KSI GRAIN MUST BE ALONG LENGTH OF BAR MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 B/N108595	24.0000	f	35.000000	840.00	Jul 15, 2008
	M2024T3S032	2024-T3 .032 sheet PER AMS-QQ-A-250/4 OR AMS 4037 MATERIAL: 2024-T3 ALUMINUM SHEET B/N108595	96.0000	sf	3.050000	292.80	Jul 15, 2008
	M6061T6S090	6061-T6 .090 Sheet PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM SHEET B/N108595	96.0000	sf	4.550000	436.80	Jul 15, 2008
	M7075T6R2000	Inventory PER AMS-QQ-A-200/11 PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM ROUND BAR B/N108595	12.0000	f	26.800000	321.60	Jul 15, 2008

Comments:

B I L L O F L A D I N G

No: PEC 554502

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship Date 11Jul08 at 8:33 From PFW
Probill T146110
Via APEX FORWARDING
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp MARIO CARREIRO
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-362-9577 Fax: 613-632-1053

M TKS

B I L L O F L A D I N G

1) Our Order PEC-995532- 1 Your PO # PO00006677
Part # Rel # CHANTAL

STAINLESS STEEL FLAT BAR T 17-4 CF
1.25" X 2.00" X 144.0000"

** ALLOW 3-4 DAYS FROM THE U.S **

Heat Number Tag No
A19857 19152

Quantity
24 FT

PCS
2

Wt LBS
202

2) Our Order PEC-995532- 2 Your PO # PO00006677
Part # Rel # CHANTAL

ALUMINUM SHEET 2024-T351 USI TESTED
.0320 Nom X 48.0000" X 144.0000"

** ALLOW 3-4 DAYS FROM THE U.S **

Heat Number Tag No
627851 19153

Quantity
96.00 SFT

PCS
2

Wt LBS
44

3) Our Order PEC-995532- 3 Your PO # PO00006677
Part # Rel # CHANTAL

ALUMINUM SHEET 6061-T6
.0910 Nom X 48.0000" X 144.0000"

** ALLOW 3-4 DAYS FROM THE U.S **

Heat Number Tag No
638026 19155

Quantity
96.00 SFT

PCS
2

Wt LBS
118

4) Our Order PEC-995532- 4 Your PO # PO00006677
Part # Rel # CHANTAL

ALUMINUM ROUND BAR 7075-T651
2.00" DIA X 144.0000"

** ALLOW 3-4 DAYS FROM THE U.S **

Heat Number Tag No

Quantity

PCS

Wt LBS

Page: 1Continued

Pc 8/7/14

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G
Ship From: THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

No: PEC 554502
Ship Date 11Jul08 at 8:33 From PFW
Probill T146110
Via APEX FORWARDING
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp MARIO CARREIRO
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

=====

B I L L O F L A D I N G				
20108551	19156	12 FT	1	46
		Tags	PCS	LBS
TOTAL:		4	7	410

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 1 CUSH, 1 TUBE, 1 SKID 562 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

DART

Purchase Order

Date Jul 03, 2008	Page 1
Purchase Order Number PO00006677	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

FAKED
6677

Vendor Address:

Thyssenkrupp Materials CA Ltd
O/A VPK Metal
c/o T27540
PO Box 4275, Postal Station "A"
Toronto, ON M5W 5V8
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-COP001	Jul 03, 2008	N30	PREPAID	Jul 10, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 24.0000	M174B1250X02000 *	17-4 SS Bar Comments: MATERIAL: 17-4 PH SS BAR PER AMS 5604/5643 GRAIN MUST BE ALONG LENGTH OF BAR MINIMUM YIELD TENSILE STRENGTH = 100KSI MINIMUM ULTIMATE TENSILE STRENGTH = 150KSI	7/10/2008	No	35.000000	f	840.00
✓ 96.0000	M2024T3S032 *	2024-T3 .032 sheet Comments: MATERIAL: 2024-T3 ALUMINUM SHEET PER AMS-QQ-A-250/4 OR AMS 4037	7/10/2008	No	3.050000	sf	292.80
✓ 84.0000	M6061T6R0625	6061-T6 Round Bar .625" Comments: MATERIAL: 6061-T6 OR 6061-T651/T6510/T6511/T62 ROUND BAR PER AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR PER AMS-QQ-A-200/8 OR AMS 4160	7/10/2008	No	1.250000	f	105.00
✓ 96.0000	M6061T6S090 *	6061-T6 .090 Sheet Comments: MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM SHEET PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027	7/10/2008	No	4.550000	sf	436.80
✓ 12.0000	M7075T6R2000 *	Inventory Comments: MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM ROUND BAR PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11	7/10/2008	No	26.800000	f	321.60

Comments:

Tax Summary:
GST
ONT PST

99.81
0.00

Less:
included tax

0.00

Subtotal

1,996.20

Total tax

99.81

Total purchase order in

CAD Dollars

2,096.01

Entered By: CLAVOIE

Approved By:

MATERIAL CERTIFICATION
REQD UPON DELIVERY

11/08595

Quantity: 2 PC

2008-07-07

Cust PO#: 208710

Shipper#: MI3097

Customer: PECKOVERS

Cust Part#:



P.O. BOX 977
SYRACUSE
NEW YORK 13201

CERTIFICATE OF TEST

COPPER & BRASS SALES INC
ATTENTION: ACCOUNTS PAYABLE
22355 WEST ELEVEN MILE ROAD
SOUTHFIELD, MI 48034

S
H
I
P
T
O
COPPER & BRASS SALES
8001 THYSSENKRUPP PARKWAY
NORTHWOOD, OH 43619

OUR ORDER NO.
PS-18540-7-01

DATE
05/29/08

CUSTOMER ORDER # & DATE CU9912	CUSTOMER REQ. #	DISTRICT B PARSONS	SHIPPED FROM SYRACUSE
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DESCRIPTION OF MATERIAL

CRU 17CR-4NI HRAP P/N 408615-3 SIZE 2 X 1.250
ASTM-A564-04 TYPE 630 AMS-5643R AMS-2303E ASTM-A484-06B
DFARS 252.225.7014 & 225.7002-3 (B) (1) COMPLIANT ROHS COMPLIANT

HEAT NO.	CHEMICAL ANALYSIS										
A19857	C	MN	P	S	SI	NI	CR	MO	CU	CB	TA
	.046	.40	.033	.024	.43	4.28	15.32	.18	3.17	.29	.013

converted to
1 KSI = 1,000 PSI

QUANTITY	HEAT NO.	MECHANICAL PROPERTIES				
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1786 * A19857 TENSILE PSI YLD. 2X PSI XELONG4D RED/AREA% HARDNESS BHN 349

CAPABILITY PHYSICALS AFTER 900 DEG. F. - 1 HR. AIRCOOL:
205,690 178,550 14.2 49.1 BHN 415

MACRO TEST OK
FERRITE 5 %
MAGNAFLUX F/S = 0/0

205.69 KSI 178.55 KSI

MATERIAL MELTED BY ELECTRIC FURNACE ARGON OXYGEN DECARBURIZATION REFINED.

MATERIAL SOLUTION TREATED AT 1900 DEG. F. HELD 15 MINUTES AT TEMPERATURE - AIRCOOLED.

MATERIAL IS ROHS/WEEE COMPLIANT.

MATERIAL FREE FROM MERCURY CONTAMINATION AT TIME OF SHIPMENT
NO WELD REPAIR PERFORMED
MATERIAL MELTED IN U.S.A.

THANK YOU FOR SELECTING A QUALITY PRODUCT
MANUFACTURED BY THE EMPLOYEES OF CRUCIBLE SPECIALTY METALS IN

THE ABOVE MATERIAL WAS MANUFACTURED AND TESTED IN ACCORDANCE WITH ABOVE SPECIFICATIONS AND IS IN CONFORMANCE WITH THE SPECIFICATION REQUIREMENTS.
CRUCIBLE MATERIALS CORPORATION
ACTING BY AND THROUGH ITS SPECIALTY METALS DIVISION

SWORN TO AND SUBSCRIBED BEFORE ME THIS

DAY OF , 20

NOTARY PUBLIC

JOHN H. FIRMAN - MANAGER OF QUALITY ASSURANCE

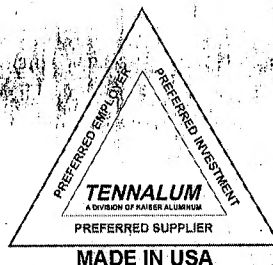
CERTIFIED BY:

QUALITY ASSURANCE REPRESENTATIVE

KAISER ALUMINUM

FABRICATED PRODUCTS

Tennalum
PO Box 669
Jackson, TN 38302
731-423-2811



CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

CUSTOMER PO NUMBER: CY1028		CUSTOMER PART NUMBER: 024298		PRODUCT DESCRIPTION: Cold Finished Round	
KAISER ORDER NUMBER: 642830	LINE ITEM: 1	SHIP DATE: 05/05/2008	ALLOY: 7075	TEMPER: T651	
WEIGHT SHIPPED: 229 lbs.	QUANTITY: 5 pcs.	B/L NUMBER: 27822	DIAM/DAF/THKNS: 2.000 in.	WIDTH: 0.000 in.	LENGTH: 144.0 in.
SHIP TO: Copper & Brass Sales, Inc. 8001 ThyssenKrupp Parkway Northwood, OH 43619 USA			SOLD TO: Copper & Brass Sales Inc Attn: Accounts Payable P. O. Box 5116 Southfield, MI 48086-5116 USA		

Test Code: 1000

Actual Physical Properties

Lot Number	LONG. UTS ksi	LONG. YTS ksi	LONG. ELONG. %
20108551	82.2	75.9	16.0
	82.7	76.1	16.0

Chemical Composition, WT. % (Aluminum Remainder)

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	OTHERS EACH	OTHERS TOTAL
Max	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15
Min			1.2		2.1	0.18	5.1			

Specifications

Standard: ISO 9001, ASTM B211-03, AMS 4123H, AMS-QQ-A-225/9

CERTIFICATION

Kaiser Aluminum & Chemical Corporation ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

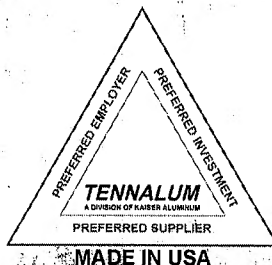
Plant Serial: 106307

Kaiser Order Number: 642830

KAISER ALUMINUM

FABRICATED PRODUCTS

Tennalum
PO Box 669
Jackson, TN 38302
731-423-2811



CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

Miscellaneous Notes

Made in USA

This material was melted and manufactured in the USA. Mercury is not a normal contaminant in aluminum alloys. Neither mercury nor any of its compounds were utilized by Kaiser Aluminum in the manufacture of this material. AS9100B:2004 This material meets the requirements of (cold finished) T6 temper, AMS 4122J and QQ-A-225/9E (CANCELLED).

CERTIFICATION

Kaiser Aluminum & Chemical Corporation ("Kaiser") hereby certifies that the metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

John Rennekamp, Quality Manager

Plant Serial: 106307

Kaiser Order Number: 642830

Line Item: 1

Verified by ThyssenKrupp Materials NA, Anna Riggs
Quantity: 44 LB
Cust PO#: 208710
Customer: PECKOVERS

(1 of 3)
2008-07-08
Shipper#: 4B0685
Cust Part#:

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Per: *Mark J. Vrabec*
Mark J. Vrabec
Director of Manufacturing Davenport Works

Kenton P. Young
Kenton P. Young
Quality Assurance Manager

925761
Ship Date 2008-06-04
B.L. No. 2968808
Invoice No. 00000
Alcoa No. Item 5100283-1
Customer Mfg Order
P.O. No./Govt Contract No.
C&B DS-00283-1
CW4610

Ship From: RIVERDALE, IA.

Page 0

1: 1 cert with shipment. Cert on AlcoaDirect.

COPPER & BRASS SALES INC
ATTN: ACCOUNTS PAYABLE
P.O. BOX 5116
SOUTHFIELD 48086 MI

COPPER & BRASS SALES INC
415 STATE PARKWAY
SCHAUMBURG 60195 IL

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Mark J. Vrablic
Director of Manufacturing Davenport Works

Kenton P. Young
Quality Assurance Manager

925761
Ship Date
2008-06-04 2968808
P.O. No./Govt Contract No. CW4610

0
B.L. No.
2968808
Customer Mfg Order

Invoice No.
00000

Alcoa No. Item
5100283-1

Ship From: RIVERDALE, IA.

Page 1

Ship To: COPPER & BRASS SALES INC
415 STATE PARKWAY
SCHAUMBURG 60195 IL

Item Description
0.032 IN TK (+.0020 -.0020) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) CAT X 061814-0 (N) A/T 2024-T3 FLAT SHEET MILL FINISH 061814-0 061814-0. AMS-QQ-A-250/4 REV A IS 2007 EXC MRK AMS4037 REV N
EXC MRK ASTM B209 REV 07 ((MARKED))
KRAFT PAPER INTERLEAVED
MAX GROSS SKID WGT: 4000 LB QUAN TOL +/-
10 % CQR 0213288 REV 03 CUST REQ 08-06-04 *** W/E 08-06-07 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Pc Id/Serl
1	647396	627851	2198	99	PC	:
2	647461	627851	2172	98	PC	:
			4370	197		

Notes for CQR: 0213288.3
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ- A-250/4 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/4E, AMENDM ENT 2.
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/4E AMENDMENT 2 ALSO MEETS THE REQUIREMENTS OF AMS -QQ-A-250/4.

CQR: 0213288.3 -Specification Limits

Tmpr Dir	UTS	TYS	EL4D
T3 Long Transv.	KSI	KSI	PCT
	Max	Min	

Chemical Composition

Alloy 2024	SI	FE	CU	MN	MG	CR	ZN	TI	Each	Total Aluminum
	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.15	0.05	0.15
Lot: 627851										REMAIN

- Mechanical, Physical, Metallography, Quantometer Results

Tmpr Dir	UTS	TYS	EL4D
T3 Long Transv.	KSI	KSI	PCT
	Max	Min	

Verified by ThyssenKrupp Materials NA, Anna Riggs
Quantity: 2 SH
Cust PO#: 208710
Customer: PECKOVERS

(1 of 3)
2008-07-08
Shipper#: BE7520
Cust Part#:

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Per:

Mark J. Vrablec

Mark J. Vrablec
Director of Manufacturing Davenport Works

Kenton P. Young

Kenton P. Young
Quality Assurance Manager

928088

Ship Date

2008-06-11

P.O. No./Govt Contract No.

0

B.L. No.

2979939

Invoice No.

00000

Alcoa No.

5119591-1

Page

0

Customer Mfg Order

CW7690

C&B

DS-19591-1

Ship From:

RIVERDALE, IA.

1: 1 cert with shipment. Cert on
AlcoaDirect.

COPPER & BRASS SALES INC
ATTN: ACCOUNTS PAYABLE
P.O. BOX 5116
SOUTHFIELD 48086 MI

COPPER & BRASS SALES INC
CRANBERRY IND PARK
102 PARK RD
CRANBERRY TOWNSHIP 16066 PA

CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Mark J. Vrablec
Mark J. Vrablec
Director of Manufacturing Davenport Works

Kenton P. Young
Kenton P. Young
Quality Assurance Manager

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

928088 Ship Date 0 B.L. No. 2979939 Invoice No. 00000 Alcoa No. Item 5119591-1 Ship From: RIVERDALE, IA. Page 1
2008-06-11 P.O. No./Govt Contract No. Customer Mfg Order
CW7690 C&B DS-19591-1

Ship To: COPPER & BRASS SALES INC
CRANBERRY IND PARK
102 PARK RD
CRANBERRY TOWNSHIP 16066 PA

Item Description
0.09 IN TK (+0 -.0045) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) CAT X 063595-3 (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED 063595-3 063595-3
3. AMS-QQ-A-250/11 EXC_MRK AMS4027 REV M IS 2007 EXC_MRK ASTM B209 REV 07 ((MARKED)) KRAFT PAPER INTERLEAVED
MAX GROSS SKID WGT: 4000 LB QUAN TOL +/-30 % CQR 0206210 REV 04 CUST REQ 08-06-11 *** W/E 08-06-14 ***

Num	Package Ticket	Lot	Weight	Quantity	UOM	Pc Id/Serl
1	647202	638026	3581	61	PC	
2	647205	638026	3587	61	PC	
3	647206	638026	2070	35	PC	
			9238	157		

Notes for CQR: 0206210.4
PRODUCT PRODUCED AND MARKED TO THE REQUIREMENTS OF AMS-QQ- A-250/11 ALSO MEETS THE REQUIREMENTS OF QQ-A-250/11F. PROD UCT PRODUCED AND MARKED TO THE REQUIREMENTS OF QQ-A-250/11 F ALSO MEETS THE REQUIREMENTS OF AMS-QQ-A-250/11.

CQR: 0206210.4 -Specification Limits -----

Temp Dir T6	Long Transv.	Max	Min	42.0	35.0	10
		UTS	KSI	TYS	EL4D	PCT

Chemical Composition	SI	FE	CU	MN	MG	CR	ZN	TI	Other
Alloy 6061	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	Each Total Aluminum
Lot: 638026	Min	0.40	0.15	0.15	0.8	0.04			0.15
		- Mechanical, Physical, Metallography, Quantometer Results							
Temp Dir T6	Long Transv.	2	Test	UTS	TYS	EL4D	PCT		REMAIN
				KSI	KSI				
				51.4	46.3				

Verified by ThyssenKrupp Materials NA, Anna Riggs
Quantity: 2 SH
Cust PO#: 208710
Customer: PECKOVERS

(3 of 3)
2008-07-08
Shipper#: BE7520
Cust Part#:

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Per: *Mark J. Vrablec*
Mark J. Vrablec
Director of Manufacturing Davenport Works

Kenton P. Young
Kenton P. Young
Quality Assurance Manager

928088
Ship Date 2008-06-11
P.O. No./Govt Contract No. CW7690
B.L. No. 2979939
Invoice No. 00000
Alcoa No. 5119591-1
Customer Mfg Order DS-19591-1
Ship From: RIVERDALE, IA.
Page 2

Lot: 638026 - Mechanical, Physical, Metallography, Quantometer Results (cont.) -----
51.3 46.1 11

Cast Number H3286035
Chemical SI 0.63 FE 0.4 CU 0.29 MN 0.05 MG 0.9 CR 0.19 ZN 0.03 TI

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States